

Instrument Laboratorium

I-Lab

Det matematisk-naturvitenskapelige fakultet



I-Lab's primær oppgaver

- Støtte forskergrupper med utvikling og produksjon av instrumenter som støtter den eksperimentelle forskningen på fakultetet- fra ide til ferdig produkt
- Være en lavtersekel resurs for hele MN fakultetet
- Være en støtte for eksperimentelle master og PhD studenter.



Tidslinje ved dannelsen av MN fellesverksted, nå I-Lab

1/1-2016

De tre verkstedene på FI, KI og IBV blir samorganisert under navnet MN Fellesverksted

31/7-2016

Verkstedet på Kjemi stenger og en person flyttes til IBV. Alle flyttes organisatorisk til Fysisk institutt

1/1-2018

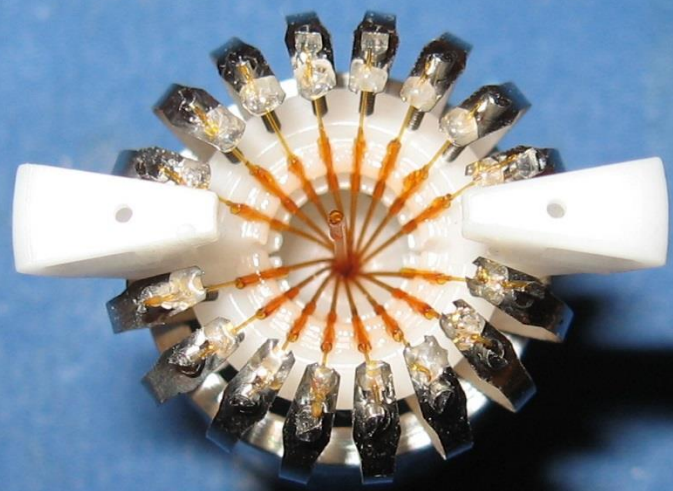
MN Fellesverksted bytter navn til Instrumentlaboratorium, I-Lab

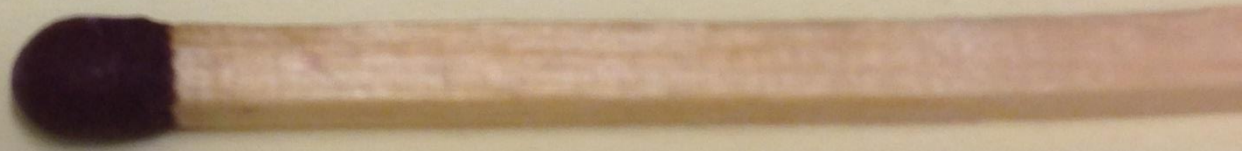
Hvem er vi som jobber på I-Lab

- Vi er 13 personer som jobber på I-Lab.
- 9 Har deres utdannelse som finmekanikere
- 1 Er utdannet CNC operatører
- 2 Har master i maskin, prosess, produktutvikling og industrielt design
- 1 Lærling i finmekaniker faget

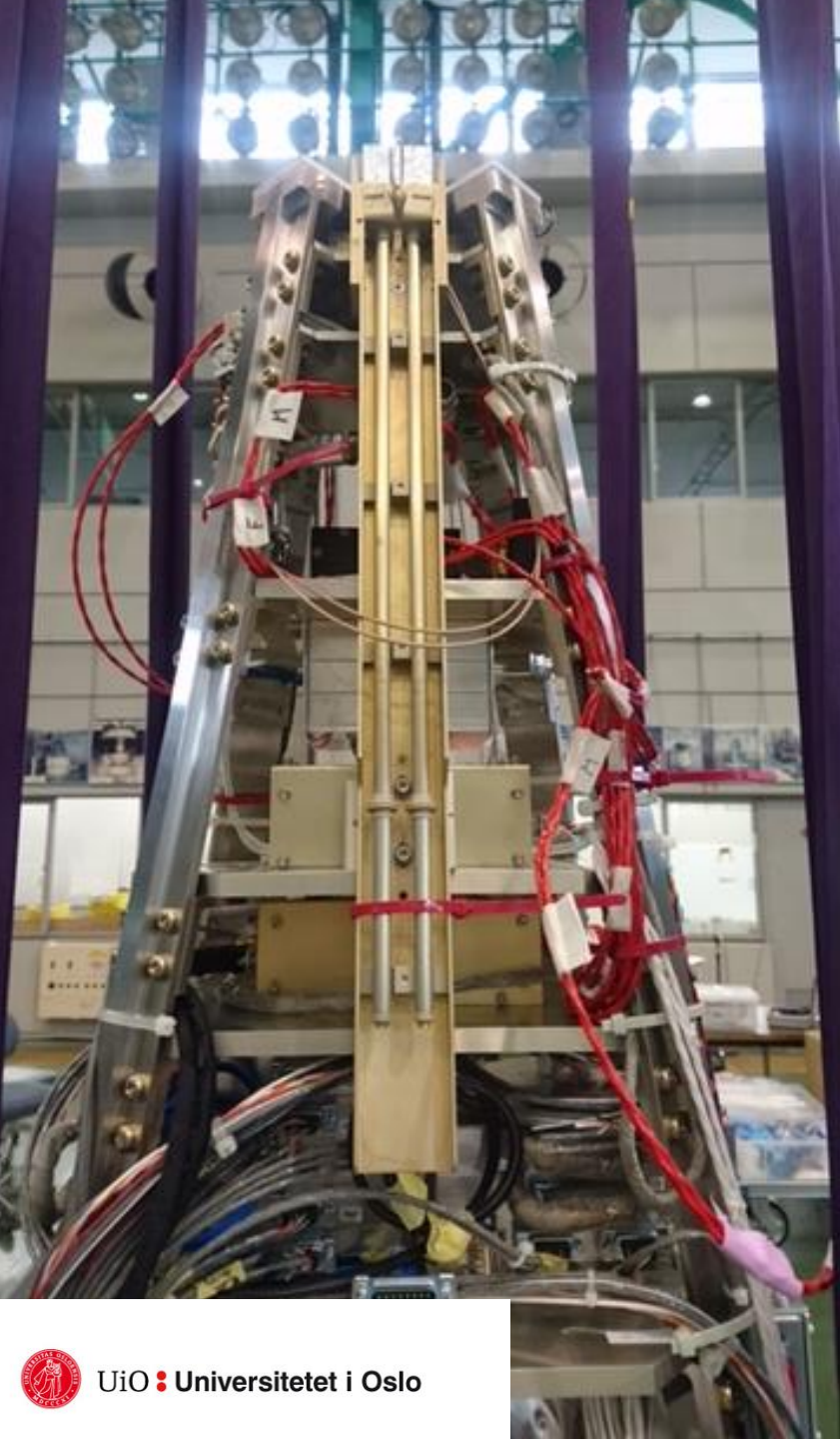


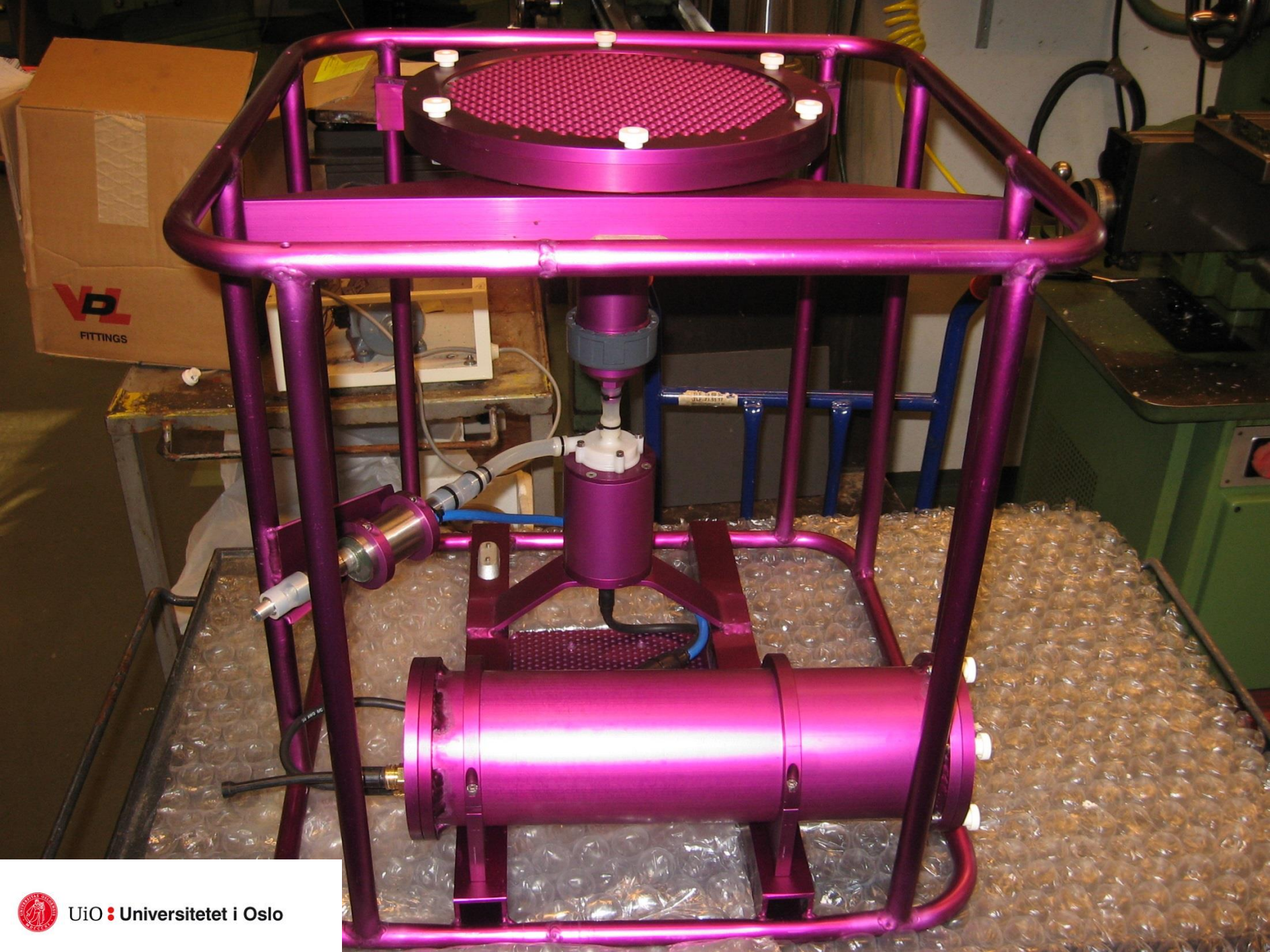




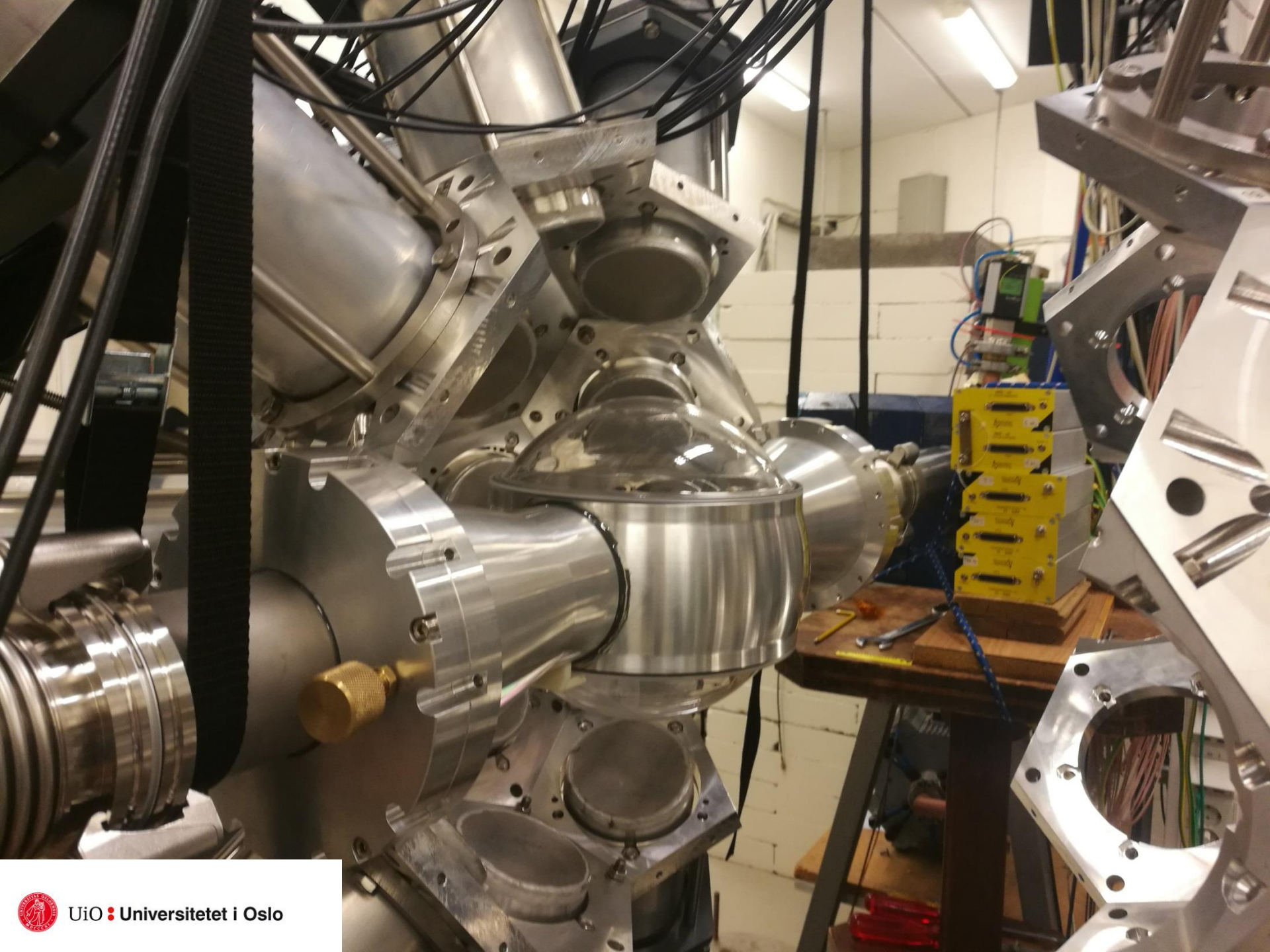


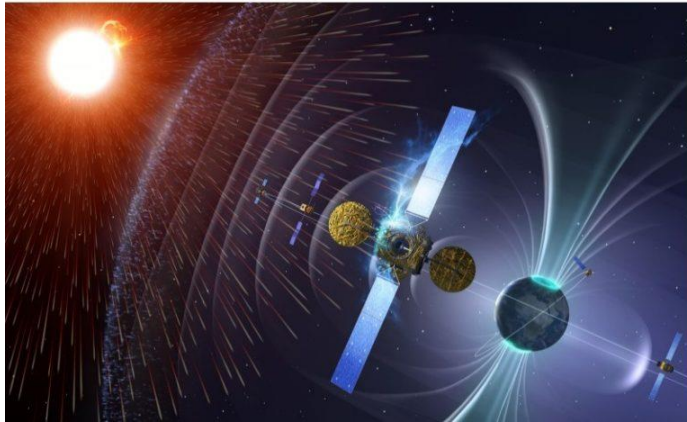




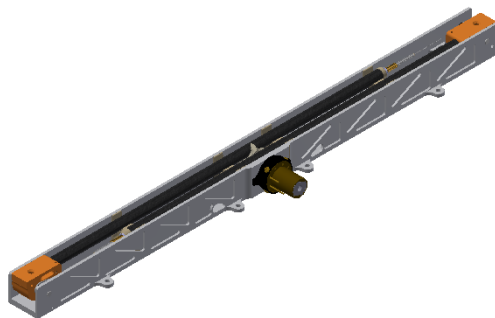








The intended operational environment for the m-NLP system is Low Earth Orbit (LEO) up to 1000 km altitude.

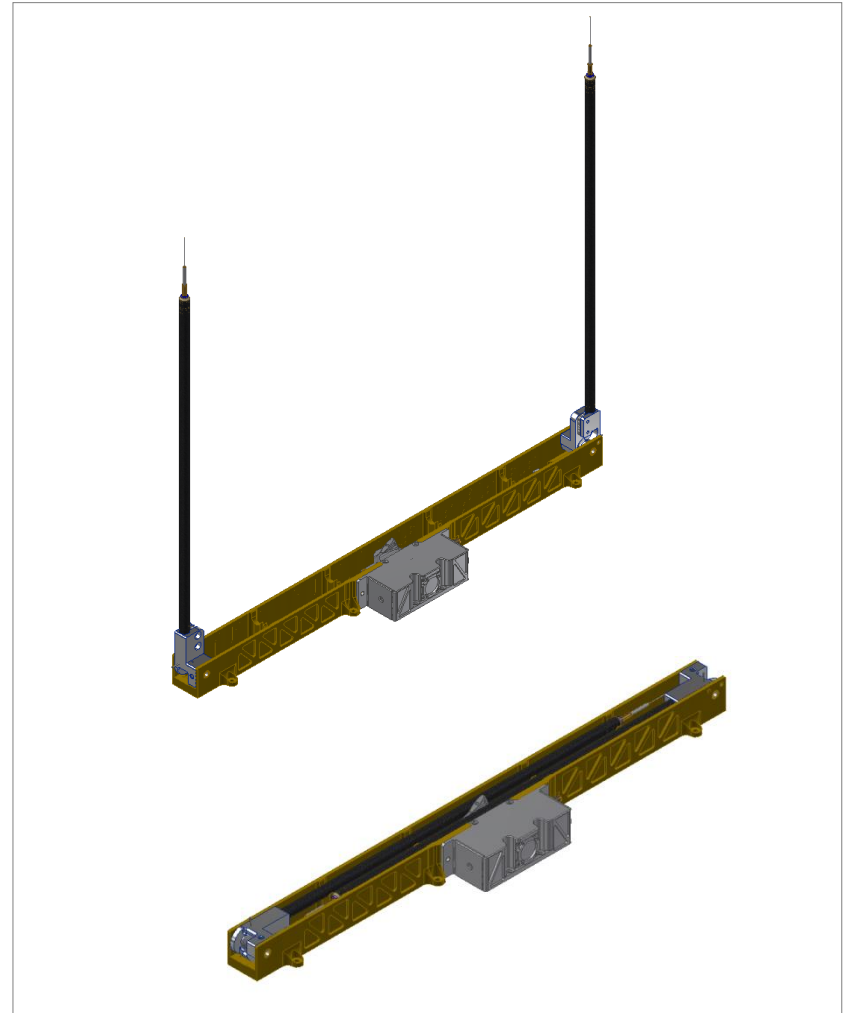


Langmuir probe system for high spatial resolution measurements of ionospheric electron density, together with measurements of the spacecraft floating potential.

Overview of Previous and New Model



m-NLP Norsat Boom System

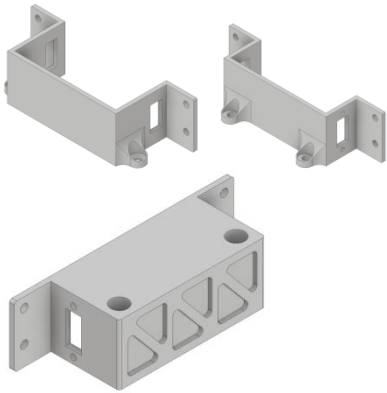


m-NLP Modular Boom System

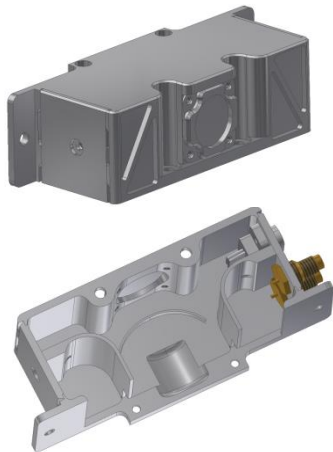
Product development

Bracket

Concepts:

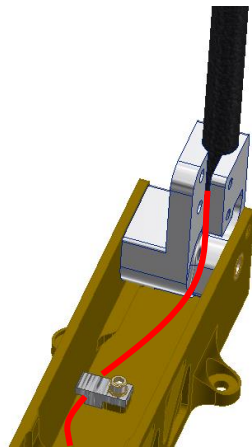
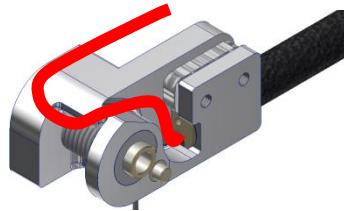


Final design:



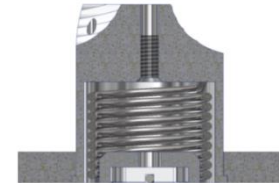
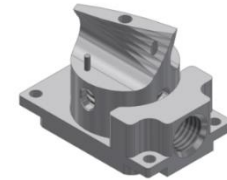
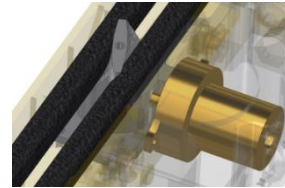
Boom Holder

- Concept phase
- 3d print models
- Function test



Release Mechanism

From tension springs to helical torsion springs.



Hand calculations (Mathcad):

$$L_{\text{allowed_pinpuller}} := 7 \text{ lbf} = 31.138 \text{ N}$$

$$L_{\text{max_release_mech}} := \frac{2}{3} \cdot L_{\text{allowed_pinpuller}} = 20.758 \text{ N}$$

The max torque applied by a spring is obtained at arm length, 1 mm out from center. For the release mechanism springs, the arm length is 8 mm.

$$\text{arm} := 8 \text{ mm}$$

$$M_{\text{spring_total}} := L_{\text{max_release_mech}} \cdot \text{arm} = 166.067 \text{ N} \cdot \text{mm} \quad \text{Max total spring torque (2 springs)}$$

$$M_{\text{spring}} := \frac{M_{\text{spring_total}}}{2} = 83.033 \text{ N} \cdot \text{mm} \quad \text{Max spring torque (1 spring)}$$

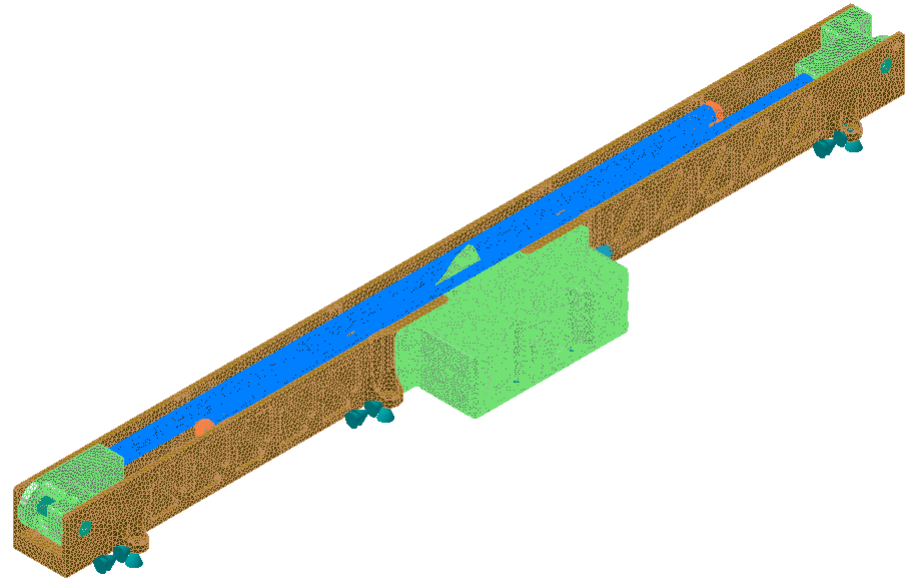
Allowed momental force is 148.333 N·mm for each spring.

Total torque of 53.64 Nmm x 2 = 107.28 Nmm. (Elgiloy material)

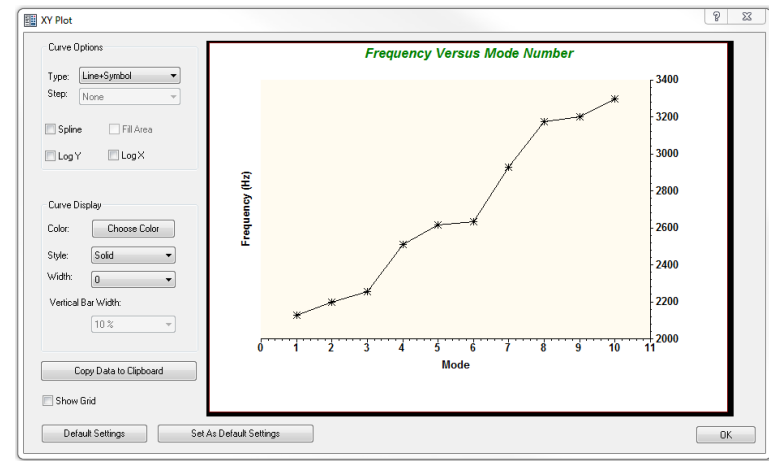
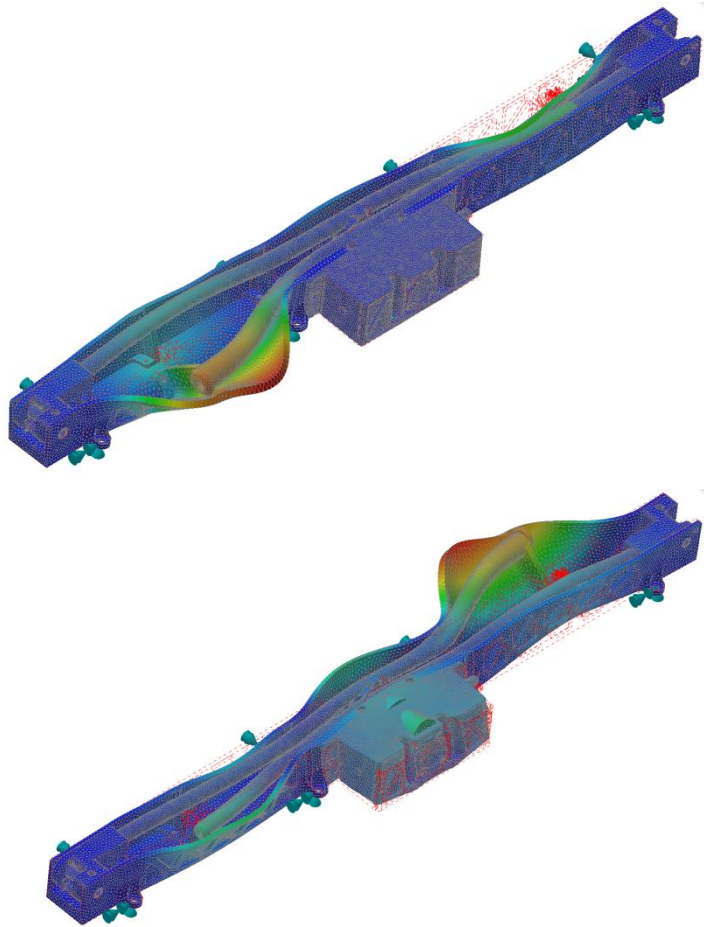
Inventor Nastran In-Cad

Vibration analysis

- Normal modes
- Random vibrations
- Stress
- Displacement

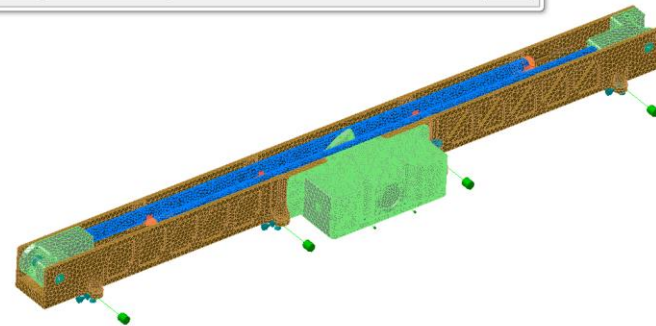
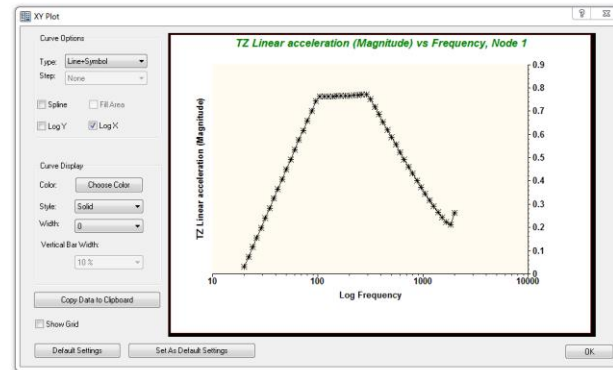
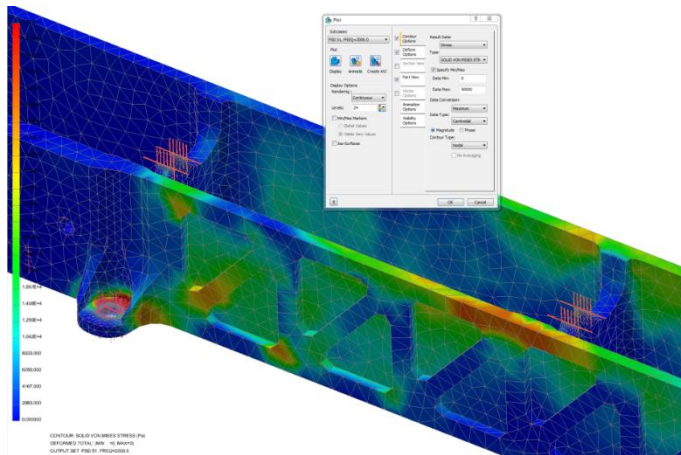


Normal modes - Resonance frequencies

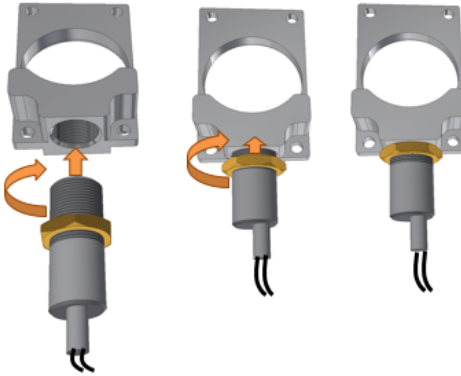
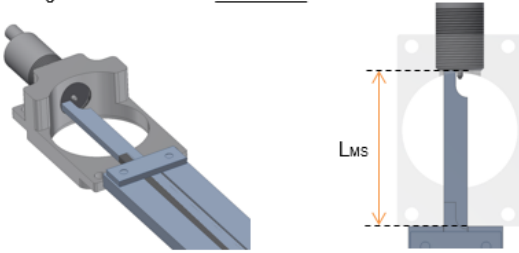


Random Vibrations

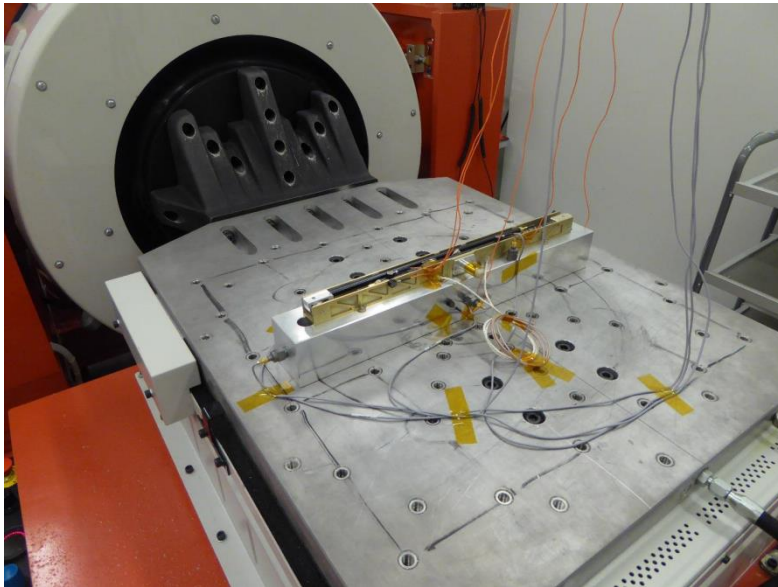
- Simulering av strukturens akselerasjonsrespons ved oppskyting



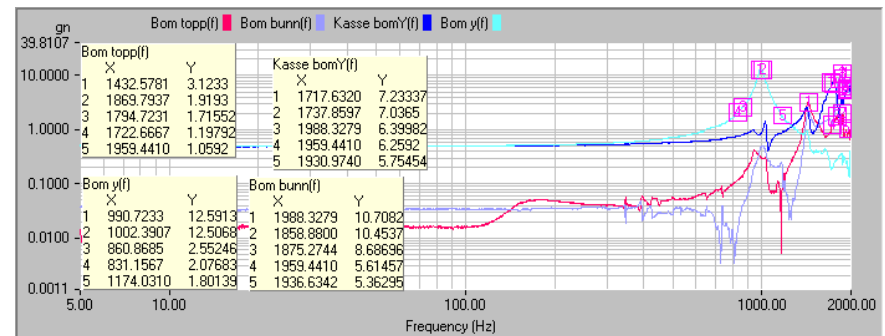
Assembly Procedure

Step	Instructions	Signature
10.	<p data-bbox="309 342 850 385">Thread the Micro Switch (item 6) into hole interface in the Release Mechanism Restrainer.</p>  <p data-bbox="231 756 289 799">Config. A</p> <p data-bbox="309 792 879 835">Distance L_{MS} shall be 26.9 ± 0.1 mm. Use a Caliper [RE17] to measure, and register distance $L_{MS} =$ _____ mm</p>  <p data-bbox="309 1099 850 1142">Use 10 mm Special Socket Tool [RE22] to fix the Switch in correct position by tightening the Nut (item 6) with a torque of 1.5 Nm.</p> <p data-bbox="309 1163 879 1206">Ensure that the Switch do not move during this tightening process, by controlling distance L_{MS}.</p>	

Test procedures



**Boom System, Sine and Random,
Y-direction**



**BS Modal Survey 5 | Post-Sine Y-direction /
Pre-Random Y-direction**