**Safe Job Analysis (SJA) for**

**Coin cell (CR2032) assembling**

**in ØU16/Battery Lab**

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| **Task** | **Risk** | **How to avoid risk** |
| Crimping the cell with crimper | Hands or equipment get squeezed by the crimper. | When the crimper operates monitor it all the time without doing other tasks. Crimper power should be off when cell is set for crimping or taken out. |
| Getting the cell out | Cell is faulty and leaky, electrolyte components (HF, perchlorates) are released. | If the cell smokes or seems wet or warm upon taking out, put it immediately back to antechamber and deliver it back in. Place in the “electrolyte containing waste” bin. |